

#### (ASX:ABX)

# **Delivering Materials for a Cleaner Future**

5 May 2024

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Prices for aluminium fluoride (AIF<sub>3</sub>) were sourced from Asian Metals, China Customs and verified by comparison with prices from Bloomberg. The price actually achieved will depend upon market conditions at the time of sale.

#### **Competent Person Statement**

The information in this report that relate to Exploration Information and Mineral Resources are based on information compiled by Ian Levy who is a member of The Australasian Institute of Mining and Metallurgy and the Australian Institute of Geoscientists. Mr Levy is a qualified geologist and a director of ABx Group Limited.

Mr Levy has sufficient experience, which is relevant to the style of mineralisation and type of deposit under consideration and to the activity, which he is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves. Mr Levy has consented in writing to the inclusion in this report of the Exploration Information in the form and context in which it appears.



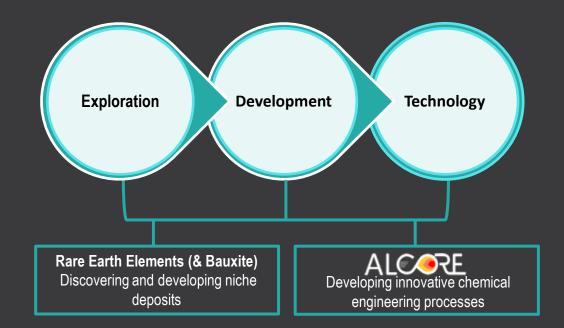


#### **Delivering materials for a cleaner future**

- Creation of an ionic adsorption clay rare earth project in northern Tasmania
- Establishment of a plant to produce hydrogen fluoride and aluminium fluoride from recycled industrial waste, to replace imports (ALCORE)

#### Legacy business

• Mining and enhancing bauxite resources for cement, aluminium and fertiliser production





# **Board of Directors**

#### Hon Paul Lennon AO (Chair)



- Premier of Tasmania 2004-2008
- Deputy Premier and Minister for
- Infrastructure, Energy & Resources 1998-2004
- Principal Paramul Pty Ltd 2009-

#### Dr Mark Cooksey (Managing Director and CEO)

- More than 20 years with Rio Tinto and CSIRO
- Worked closely with aluminium and other metal industries
- Significant experience in commercialising new technologies and processes
- PhD in Chemical & Materials Engineering

#### lan Levy (Director)



- 30 years of senior management and geological experience with multiple commodities, including at WMC and Pancontinental Mining
- Previously CEO of Allegiance Mining and Director of Gloucester Coal
- Member of JORC for 11 years (4 years as Vice Chairman) and Federal President, Australian Institute of Geoscientists

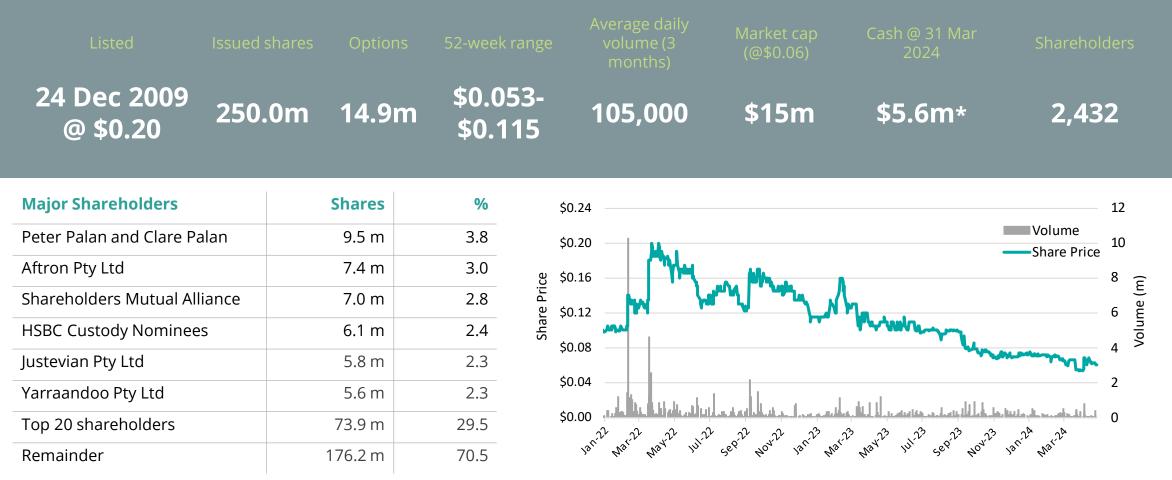
#### Joycelyn Morton (Non-Executive Director)

- Over 30 years' experience as an executive and director with Australian and international listed companies, including Argo Investments, ASC and Snowy Hydro
  - Chair of the Audit, Risk and Compliance Committee for multiple boards
  - Fellow and Life Member of CPA Australia, and former National President



### **Corporate Overview**

ASX code: **ABX** 



#### **Resources: 52 million tonnes rare earths and 130 million tonnes bauxite**

\*Including \$5.2m held in trust



### ESG

- ABx Group has commenced disclosing environmental, social, and governance (ESG) metrics, using the internationally accepted Stakeholder Capitalism Metrics developed by the World Economic Forum
- ABx Group has subscribed to Socialsuite's reporting platform to assist with monitoring and disclosing progress<sup>1</sup>
- It is intended to Announcement a baseline ESG disclosure report during the December quarter



<sup>1</sup> ABX ASX Announcement, 12 October 2023



### Segments



#### Rare earth discoveries in northern Tasmania

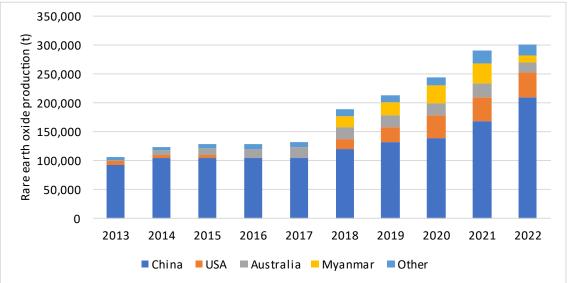
ALCORE Aluminium fluoride production technology

#### Bauxite operations in Queensland and Tasmania

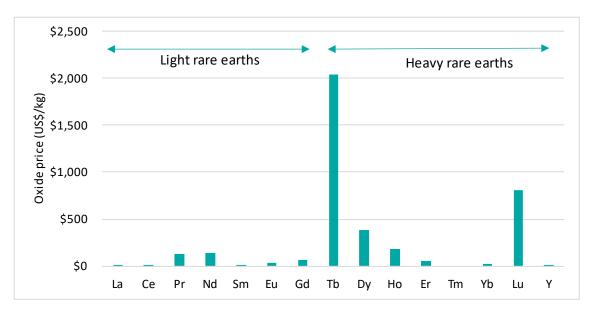


### **Rare earths market**

- 15+ rare earth elements (REEs) used in wide variety of applications, with demand growing rapidly
- China dominates rare earths markets, especially heavy rare earths such as Tb and Dy
- Prices of different rare earths vary significantly because:
  - Proportions of supply do not match proportions of demand
  - Rare earths difficult to substitute



Source: USGS (excludes unregulated production in China)

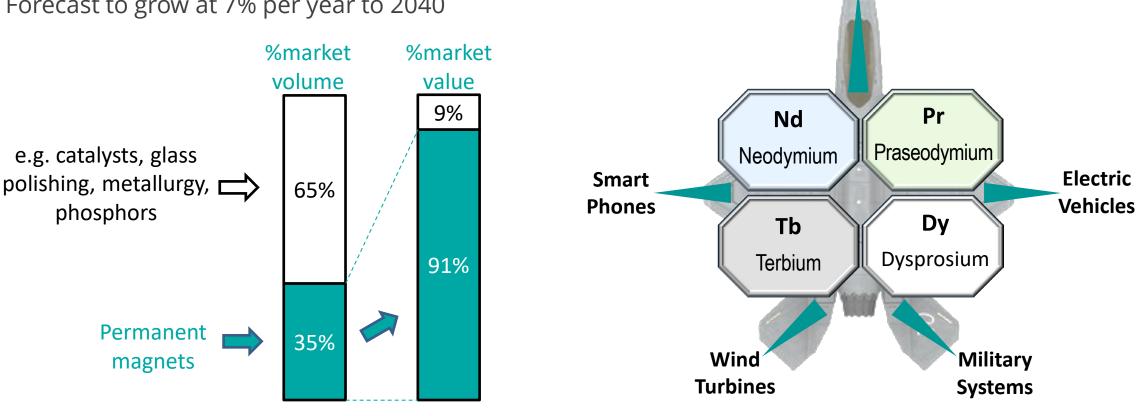


Source: Adamas 2022 prices, in: Iluka Resources, Macquarie Australia Conference, 3-4 May 2023



### **Permanent magnet rare earths**

- Essential for electric vehicles and wind turbines
- Represent over 90% of value of rare earths consumption
- Forecast to grow at 7% per year to 2040 •



Super

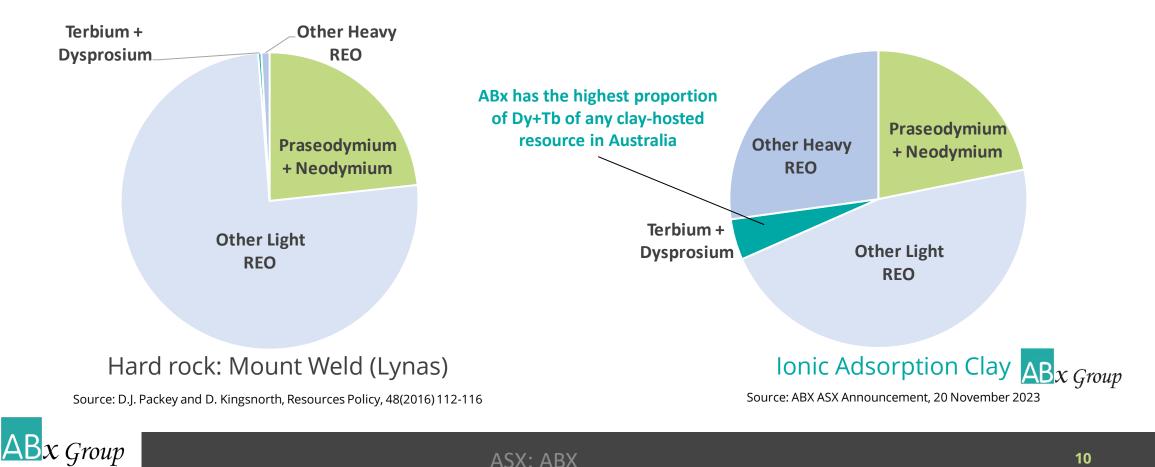
Magnets

Source: Rare Earth Industry Association (https://www.global-reia.org/about-rare-earth/)



# Ionic adsorption clay (IAC) rare earth deposits

- Contain much higher proportion of higher value, heavy rare earths
- Historically only mined in southern China



# Requirements for an ionic clay rare earth project

#### Mineral Resource

- Size
- Grade
- Mineralogy
- Strip ratio

#### Infrastructure

- Transport
- Water
- Energy

#### Jurisdiction

- Regulatory approval
- Community support
- Government support
- Supply chain security

**Company Resources** 

- People
- Partnerships
- Finance
- Intellectual property



# ABx rare earth discoveries in Tasmania

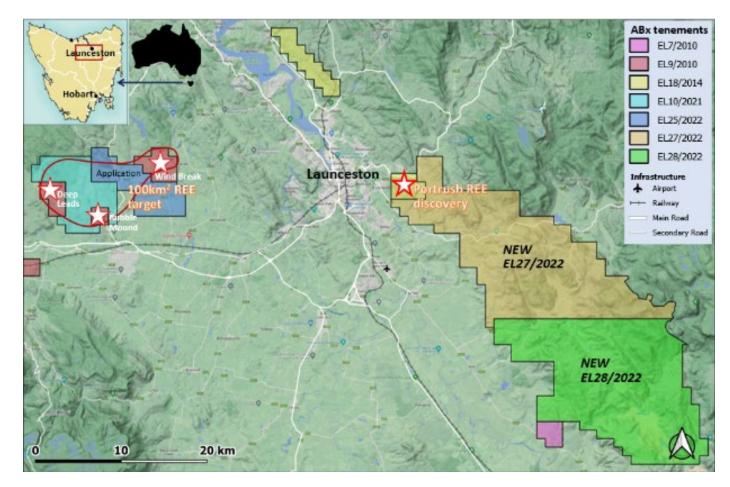
# ABx is first company to discover rare earths in Tasmania

- Four discoveries spanning 100 km<sup>2</sup> <sup>(1)</sup>
- Newly granted tenements add over 450 km<sup>2</sup> <sup>(2)</sup>

Highest proportion of DyTb of any clayhosted resource in Australia<sup>3</sup>

Highest ionic component reported in Australia, comparable to operations in China<sup>4,5</sup>

<sup>1</sup> ABX ASX Announcement, 16 March 2022 <sup>2</sup> ABX ASX Announcement, 26 September 2023 <sup>3</sup> ABX ASX Announcement, 2 May 2024 <sup>4</sup> ABX ASX Announcement, 31 May 2022 <sup>5</sup> ABX ASX Announcement, 2 February 2023



Source: ABX ASX Announcement, 22 January 2024



# **Rare Earths Resource Estimate**

- Upgrade to 89 Mt announced May 2024<sup>1</sup>
- Over 10-fold increase in 12 months

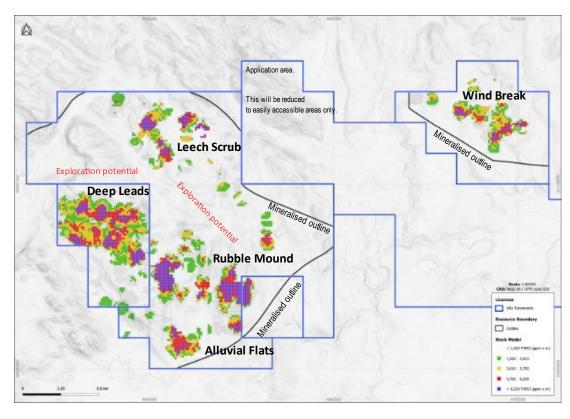
Size	Cut-off (ppm	Mean TREO	Mean TREO-	DyTb <sup>3</sup>
	TREO-CeO <sub>2</sub> )	(ppm)	CeO <sub>2</sub> (ppm)	(%TREO)
89 Mt <sup>2</sup>	350	844	652	4.3%

Holes	Metres drilled	Metres assayed	From	To
drilled	(m)	(m)	(m)	(m)
1,077	9,742	3,843	4.2	12.0

# Resource based on only 29% of identified mineralised outline<sup>1</sup>

 $^1ABX$  ASX Announcement, 2 May 2024  $^241$  Mt inferred, 42 Mt indicated and 6 Mt measured  $^3DyTb$  =  $Dy_2O_3$  +  $Tb_4O_7$ 

ABx Group

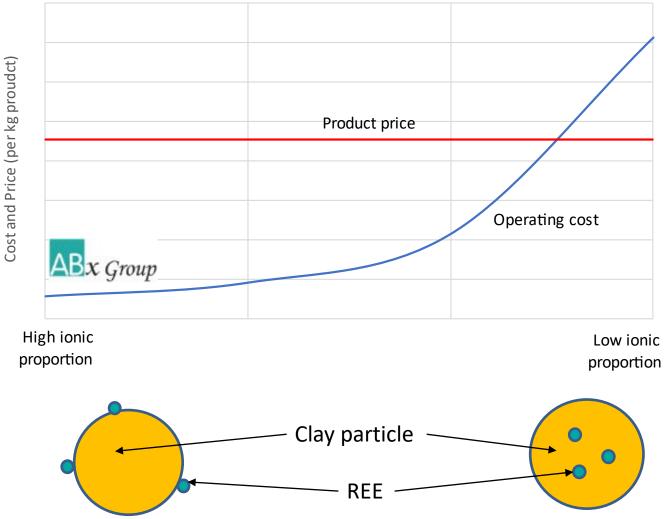


Source: ABX ASX Announcement, 2 May 2024



### Not all clays are created equal Ionic proportion is king

- Chart shows illustrative relationship between ionic proportion and operating cost
- For low ionic proportion, reagent costs alone can be higher than product price
- Position on cost curve heavily dependent on proportion of resource that is ionic
- Industry processing experts indicate that low-cost processing can only be achieved for resources with high ionic proportion





# Infrastructure

#### Transport

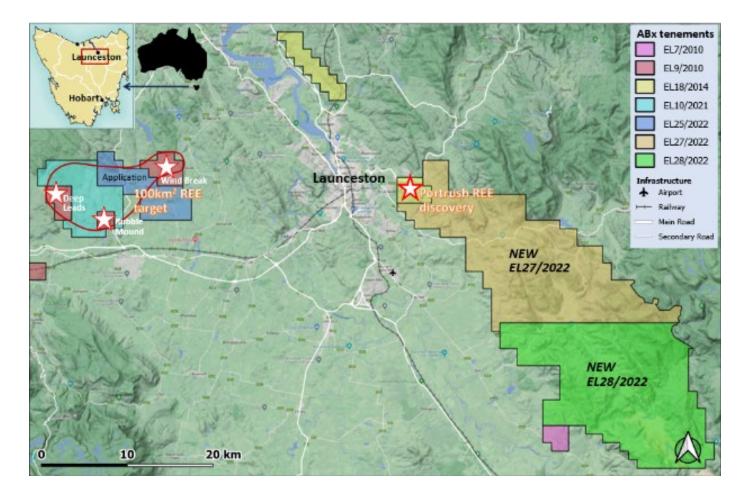
- <20 km to major highway
- <100 km to deepwater Bell Bay port

### Labour

- <50 km to Launceston (pop 65,000)</li>
  Water
- High availability in Tasmania

### Energy

• Close to major transmission lines



Source: ABX ASX Announcement, 22 January 2024



# Jurisdiction

### Australia

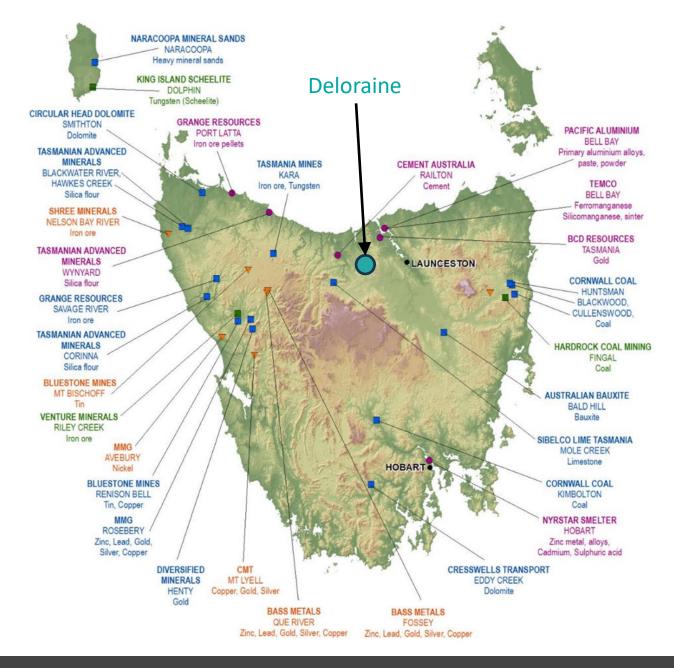
- NATO partner
- Major mining jurisdiction

#### Tasmania

- Extensive mining history: tin, copper, zinc, lead, gold
- Supportive regulatory environment

### **Deloraine region**

• Mostly commercial forest plantations





### Resources People

- High calibre geologists and engineers, with experience in resource development, process development, and production
- ABx active in Tasmania since 2010
  - Excellent reputation with landholders, regulators and government
  - Mined bauxite 2015 to 2020, now fully rehabilitated
  - Mine lease application in progress for second bauxite mine

#### lan Levy (geology)



- 30 years of senior management and geological experience with multiple commodities, including at WMC
- Previously CEO of Allegiance Mining and Director of Gloucester Coal
- Member of JORC for 11 years (4 years as Vice Chairman) and Federal President, Australian Institute of Geoscientists

#### Dr Mark Cooksey (chemical engineering)



- More than 20 years with Rio Tinto and CSIRO
- Significant experience in developing and commercialising new processes in minerals and metals industry
- PhD in Chemical & Materials Engineering

#### Dr Daniel Jewell (chemical engineering)



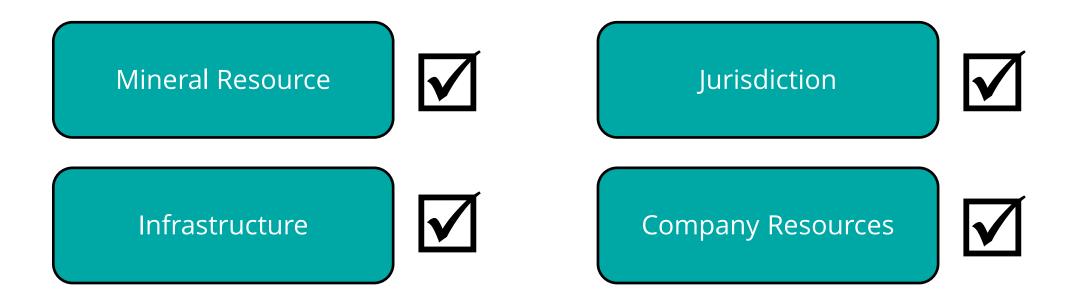
- 15 years in senior technical roles including at the University of Cambridge, CSIRO, and in industry
- Strong focus on extractive scale-up technologies for metal production for titanium, magnesium, & lithium
- PhD in Chemical Engineering



# ABx ticks all the boxes for an ionic clay rare earth project

Highest proportion of DyTb of any clay-hosted resource in Australia

Highest ionic proportion reported in Australia, comparable to operations in China





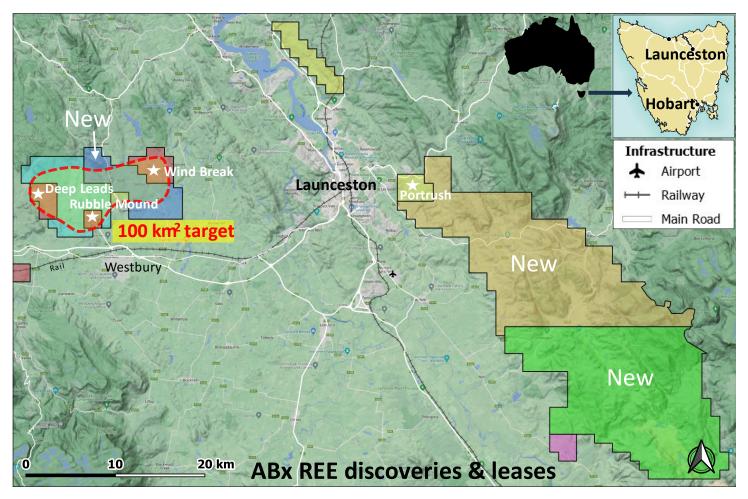
### **ABx rare earths strategy**

#### Strategy

- Rapidly develop low-cost production of mixed rare earth carbonate (MREC)
- Sell MREC to third party refinery
- We operate only where welcomed

#### Plan

- Laboratory and pilot plant studies
- Estimate CAPEX and OPEX
- Customer engagement
- Exploration technology
- Exploration campaigns



#### Source: ABX ASX Announcement, 27 September 2023



### Segments



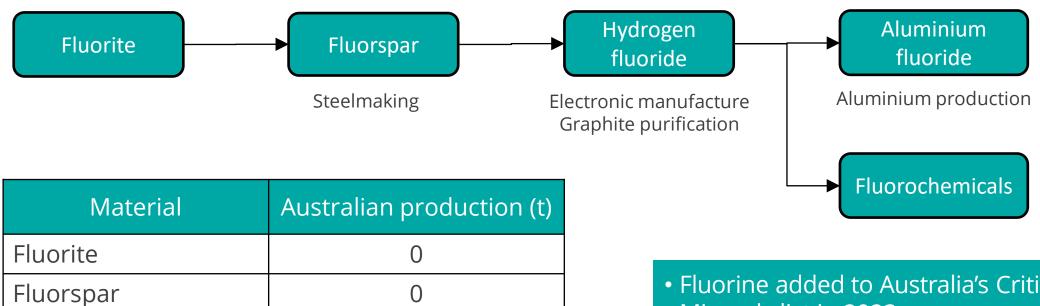
Rare earth discoveries in northern Tasmania

ALCORE Aluminium fluoride production technology

#### Bauxite operations in Queensland and Tasmania



# **Fluorine value chain**



0?

- 0 0 0
  - Fluorine added to Australia's Critical Minerals list in 2023
  - Fluorspar (calcium fluoride) is defined as a critical mineral by USA, Europe, Japan, Canada...



Fluorochemicals

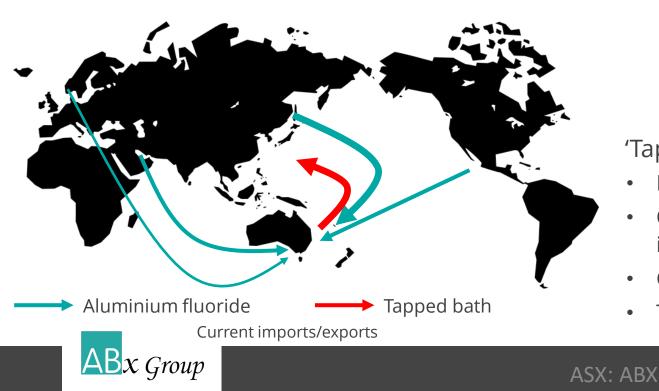
Hydrogen fluoride

Aluminium fluoride

# Aluminium fluoride from aluminium smelter waste

Aluminium fluoride (AIF<sub>3</sub>): essential for aluminium smelting

- 1.2 million tonnes produced globally per year worth US\$1.5 billion (US\$1,000-1,800 per tonne)
- 50% produced in China, mainly for Chinese smelters
- Australia imports 100% of requirements, mostly from China



- Traditionally produced from highcost fluorspar and alumina trihydrate
- Achievable specification product purity risk is low
- Mature market dozens of customers globally

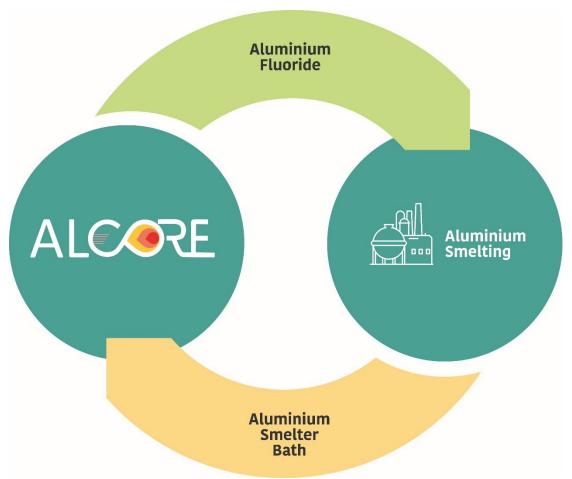
'Tapped bath': an aluminium smelter waste

- Fluorine is lost from smelter in 'tapped bath'
- Only attractive market is new smelter construction; none in Australia
- Global market for tapped bath has moved into oversupply
- Tapped bath is a low-cost source of fluorine

# ALETRE Process to produce aluminium fluoride

#### Exemplary illustration of circular economy

- ABx's 83%-owned refining technology subsidiary
- Developing processes to produce aluminium fluoride using<sup>1</sup>:
  - Fluorine from tapped bath (an aluminium smelter waste)
  - Aluminium from dross (an aluminium smelter waste) or bauxite



<sup>1</sup>ABX ASX Announcement, 7 June 2022





A rare opportunity that is financially, strategically and environmentally attractive

Scenario	AlF <sub>3</sub> price (US\$/t)	FX rate USD:AUD	AlF <sub>3</sub> price (A\$/t)	Estimated operating cost (A\$/t AlF <sub>3</sub> )	Estimated operating margin* (A\$/t AlF <sub>3</sub> )	Estimated EBITDA* (A\$m)
Baseline	\$1,220	0.75	\$1,630	\$1,250	\$730	\$15m
Optimistic	\$1,400	0.70	\$2,000	\$930	\$1,450	\$29m

\*Includes revenue from co-products

- Based on long term aluminium fluoride prices and exchange rates, and estimated costs
- For 20,000 t/y aluminium fluoride (80% of Australian demand)



## ALCORE Team

- High calibre chemical engineers, with extensive experience in development and commercialisation of novel processes
- Significant industrial experience in aluminium and fluorine industries

#### Dr Mark Cooksey (Managing Director)



- More than 20 years with Rio Tinto (aluminium smelting) and CSIRO
- Significant experience in developing and commercialising new processes in minerals and metals industry
- PhD in Chemical & Materials Engineering
- Joined Alcore in 2020

#### Dr Xiao Liang (Principal Engineer)



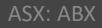
- Over 15 years in chemical process innovation and intensification, including conceptual design, fundamental research, and process scale-up
- PhD in Chemical Engineering
- Joined Alcore in 2021

#### Vishva Patel (Process Engineer)



- 5 years experience as design engineer with SRF Limited (India); a specialty chemicals company, including with hydrogen fluoride
- Masters in Chemical Process Engineering
- Joined Alcore in 2023





# ALEORE Technical progress

- Critical processing steps have been demonstrated in laboratory<sup>1</sup>
- Bath pilot batch reactor commissioned in late 2023<sup>2</sup>. Fluorine recovery:<sup>3</sup>
  - Single stage: 80%
  - Two stages: 88%
- For continuous pilot plant, technical requirements for oleum production module and bath reactor module finalised with two international suppliers<sup>4</sup>

<sup>1</sup>ABX ASX Announcement, 24 October 2022 <sup>2</sup>ABX ASX Announcement, 8 November 2023 <sup>3</sup>ABX ASX Announcement, 4 April 2024 <sup>4</sup>ABX Quarterly Report to 30 September 2023, 31 October 2023

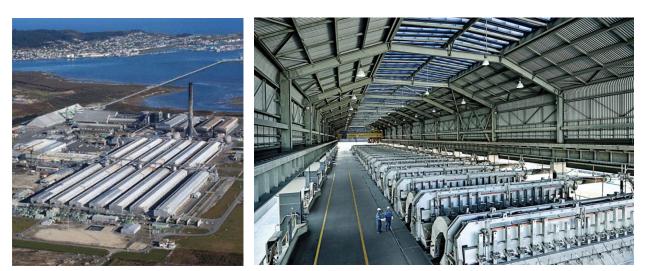


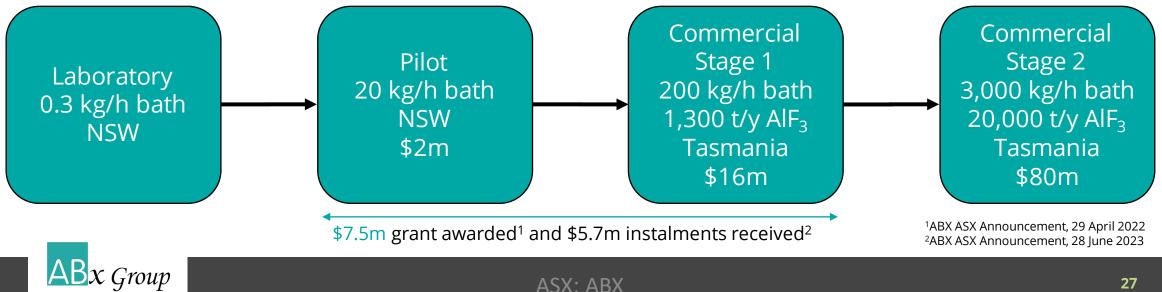
Third run of bath pilot batch reactor under standard process conditions



# ALCORE Process scale-up

- Rigorous scale-up to reduce technical risk
- First aluminium fluoride plant planned for Bell Bay, Tasmania, near existing hydro-powered aluminium smelter. Planned production 20,000 t/y
- High potential for plants in other major aluminium smelting regions
- · Potential expansion into other markets, including fluorine chemicals





## ALCORE Technical plan

Reactor	Purpose	Status
Bath pilot batch reactor	<ul> <li>Confirm preferred reactor design</li> <li>Demonstrate that can achieve high fluorine yield from bath</li> <li>Produce metal sulfate residue suitable for further process development</li> </ul>	Commissioned Oct 2023 Positive results
Bath continuous pilot plant	<ul> <li>Demonstrate quality of hydrogen fluoride produced at pilot scale</li> <li>Determine design and operating parameters for commercial plant</li> </ul>	Design and cost close to finalised







### Segments



Rare earth discoveries in northern Tasmania

ALCORE Aluminium fluoride production technology

Bauxite operations in Queensland and Tasmania



# **ABx bauxite operations**

# Sunrise Bauxite project



<sup>1</sup> ABX ASX Announcement, 28 February 2022 <sup>2</sup> ABX ASX Announcement, 18 June 2018; 14 Mt inferred and 23 Mt indicated

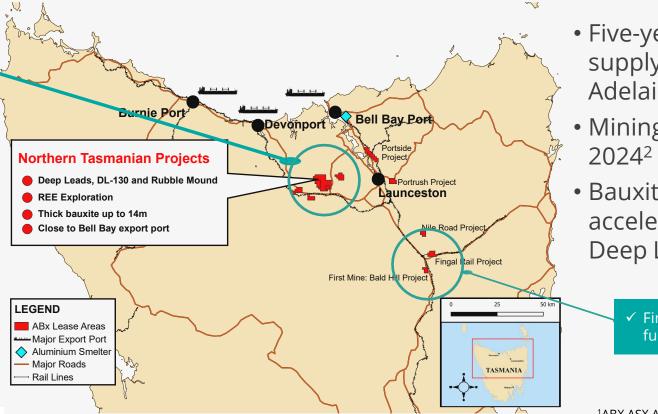
- 50:50 joint venture with Alumin Pty Ltd, an Australian special purpose vehicle company associated with our strategic marketing partner, Rawmin India<sup>1</sup>. ABx is operator
- Mining lease application on the Binjour deposit (37 million tonnes resource<sup>2</sup>), 115km southwest of Bundaberg Port.
- Alumin will contribute up to \$18m (for 49.9% equity), which is anticipated to fund mine and port development
- Negotiations continuing with multiple potential offtake partners
- Production planned to commence H2 2025
- Full production anticipated to be 1.5 mt/y



## **ABx bauxite operations**

### Northern Tasmania

 Environmental Effects Report for DL130 reviewed by EPA<sup>1</sup>



- Five-year cement-grade bauxite supply agreement signed with Adelaide Brighton Cement Limited<sup>1</sup>
- Mining planned to commence in Q3 2024<sup>2</sup>
- Bauxite mining at DL130 may accelerate development of the Deep Leads REE discovery

 ✓ First mine at Bald Hill fully rehabilitated

<sup>1</sup>ABX ASX Announcement, 11 September 2023 <sup>2</sup>ABX Quarterly Report to 31 December 2023, 31 January 2024





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